



| Properties | Ethyl Acrylate | MFR | Density | Melting Point | Neck-in | Draw Down | JHOSPA PL No. | Application | |
|------------|----------------|---------|-------------------|---------------|---------|-----------|------------------|------------------|--|
| Unit | % | g/10min | g/cm ³ | °C | cm | m/min | | | |
| Grade | | | | | | | | | |
| NUC-6220 | 7 | 4 | 0.93 | 97 | 4 | > 200 | [A]EZa-0278 | Pouch Lamination | |
| NUC-6170 | 18 | 6 | 0.93 | 93 | 5 | > 160 | [A]EZa-3564 | Pouch Lamination | |
| EERN-023 | 13 | 5 | 0.93 | 95 | 4.5 | > 160 | [A]EZa-15574 | Pouch Lamination | |

Note • The values are dependent upon using the testing method as indicated and are offered herein as a guide in the use of compound.

Processing Conditions

Neck in : Resin temperature 300°C, Coating Thickness 15µm, 100m/min, 110mm Draw Distance

Draw down: Resin temperature 300°C, Output 0.8kg/hr/cm-die



EVA for Extrusion Coating Application

| Properties | Vinyl Acetate | MFR | Density | Melting Point | Neck-in | Draw Down | JHOSPA PL No. | Application | |
|------------|---------------|---------|-------------------|---------------|---------|-----------|------------------|------------------|--|
| Unit | % | g/10min | g/cm ³ | °C | cm | m/min | | | |
| Grade | | | | | | | | | |
| NUC-3830 | 15 | 12 | 0.94 | 86 | 10 | 160 | [A]EZa-14306-L | Pouch Lamination | |
| NUC-3461 | 20 | 14 | 0.94 | 75 | 13 | 280 | [A]EWa-2365-L | Print Lamination | |
| NUC-3810 | 27 | 14 | 0.95 | 72 | 16 | 160 | - | Carpet | |

Note • The values are dependent upon using the testing method as indicated and are offered herein as a guide in the use of compound.

Processing Conditions

Neck in : Resin Temperature 240°C, Coating Thickness 15µm, 100m/min, 110mm Draw Distance

Draw down: Resin Temperature 240°C, Output 0.8kg/hr/cm-die